

5/10/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D212-664-201
Job Sheet 177311

**Part No:** D212-664-201**Job Qty:** 1 ea**Part Name:** Aft Crosstube - High**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 5/10/18**Job Tracking No:****Due Date:** 5/31/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG DSI9563 REV B, D212-664-241 REV E IPP Rev:E 04.02.16 Reformat K/DS IPP Rev:F 06-03-29
Remove Coments on Pick List JLM IPP Rev:G 07-04-30 As per Rev C JLM IPP Rev:H 08-05-22 up date Qty of
rubber cushion DD verf:EC IPP REV:I 14.05.27 AS PER ECN14-570 DD VERF:JLM

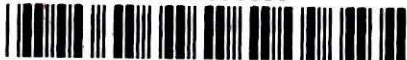
Ship Via:

Bill of Materials

8050824



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S070097**Part:** D212-664-201**Job No:** 177311**Serial No/Batch:** S070097**Revision:****Inspector:**

Date: 05/10/18

4029

Plex 5/10/18 7:56 AM Dart.Gagnon.Michelle

5/10/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Crosstubes-1		GP
110	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-3		GP
120	CNC Bend Crosstubes	1 pcs	5/31/18	5/31/18	0.00	4.44	CNC Bend Crosstube		GP
130	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC15		GP
140	Crosstubes	1 pcs	5/31/18	5/31/18	0.00	4.99	Crosstubes-1		GP
150	HandFXtube	1 pcs	5/31/18	5/31/18	0.00	1.25	HandFinish5		GP
160	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC7-1		GP
170	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC5		GP
180	Outsource	1 pcs	5/31/18	5/31/18			SKY002-VC	5	GP
190	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging2		GP
200	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC5		GP
210	SprayPaint	1 pcs	5/31/18	5/31/18	0.00	1.47	Spray Paint		GP
220	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC14		GP
230	Crosstubes	1 pcs	5/31/18	5/31/18	0.00	1.47	Crosstube		GP
240	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC5		GP
250	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-3		GP
260	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC4		GP
265	DC	1 pcs	5/31/18	5/31/18	0.00	0.00	DC		GP
270	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		GP
280	QC21-FG	1 Ea	5/31/18	5/31/18	0.00	0.00	QC21		GP

Part Op 120 - ***VERF SET-UP BEFORE BENDING BY: *** Bend tube as per Dwg D212-664-241 using

Descriptions: CNC bender program 212-aft

140 - 1-Drill pilot holes in tube as per Dwg D212-664-241 using drill Jig DT8550, DT8551, drill table DT8577 and locate tower holes #8 as per QSI0010. 2-Ream hole to finish size in tube as per Dwg D212-664-241 using drill Jig DT8550 & DT8551. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes. 3-Scribe part # and batch # using vibrating stylus as per Dwg D212-664-241 4- ***WEAR LATEX GLOVES HANDLIND CROSSTUBE.*** Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-241

150 - ***IMMEDIATELY AFTER GRINDING***

180 - ***WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE.*** Issue P/O: 3902 LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2

190 - ***WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE.***

200 - ***WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE.*** Inspect for damage & ensure results are as per Dwg D212-664-241

210 - *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE***

220 - Then, Wrap in plastic bag to protect from scratches

230 - *****LAY DOWN CORSTUBE ON TABLE AND PUT DT10302 PINS IN SADDLE HOLE FACING UP, USE HOLE IN TAPE MESURE TO PUT IN PINS FOR LOCATING CENTER OF CROSSTUBE. ***** 1- Abrade mating surfaces of support and crosstube with 180 grit sandpaper, clean the area with MEK or equivalent as per dwg 2- Install supports with Proseal 890 per D212-664-241 and QSI 015 A/R Proseal 890 Batch: 138784 EXP: 09/18

PROSEAL CURE TIME 72 HOURS: Start: 16/06/2018 Finish: 19/06/2018 3- Install clamps with rubber cushion (ENSURE CLAMPS ARE INSTALL ON TOP SIDE OF CROSSTUBE) using DT9565 as per Dwg D212-664-241. ***Torque all clamps to 80-100 IN-LBS.***

240 - ***RE-CHECK TORCQUE ON CLAMP AFTER PROSEAL HAS CURED FOR 72HOURS AS PER DWG.***

260 - ***VERIFY BY BATCH # TO MATCH W/O

265 - Photocopy bluefile and create labels as per PPP D212-664-201 CHG006

270 - Identify and pack for shipping as per PPP D212-664-201 Location : FG098

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D212-664-201TRN	Crosstube Turning Detail	1 Ea (1 ea)	90-Start up Operation	
D2940-1	Support	2 Ea (2 ea)	230-Crosstubes	
D3595-063-530	Rubber Cushion 0.63" Wide X 5.30" Long	4 Ea (4 ea)	230-Crosstubes	
MS21920-28	Clamp	4 Ea (4 ea)	230-Crosstubes	
AN6-40A	3/8-24 Bolt X 3" Long	4 Ea (4 ea)	250-Packaging	
AN6-41A	Bolt	2 Ea (2 ea)	250-Packaging	
D3428-1	Placard	1 Ea (1 ea)	250-Packaging	
MS21042L6	Nut	6 Ea (6 ea)	250-Packaging	
NAS1149D0663J	Washer	18 Ea (18 ea)	250-Packaging	

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D212-664-201TRN	1	7	0
230-Crosstubes	D2940-1 5079508	②	11	0
	D3595-063-530 5080001	④	37	0
	MS21920-28 5060057	④	79	0
250-Packaging	AN6-40A	4	127	0
	AN6-41A	2	77	0
	D3428-1	1	36	0
	MS21042L6	6	380	0
	NAS1149D0663J	18	1,111	0
Part Specifications				
Specifications could not be found.				

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WORK ORDER
NO. 173476 177311

MAR 02 2018

18/05/10

Item	Qty -241	Qty -241B	Part Number	Description
1	X		D212-664-241	CROSSTUBE ASSEMBLY (205/212 HIGH AFT)
2		X	D212-664-241B	CROSSTUBE ASSEMBLY (214 HIGH AFT)
3	1	1	D6006-129	CROSSTUBE
4	2		D2940-1	SUPPORT
5	4	4	D3595-063-530	RUBBER CUSHION
6		2	D5018-1	SUPPORT
7	4	4	MS21920-28	CLAMP (OR MS21920-30)
8	A/R	A/R	PROSEAL 890 B-2	SEALANT, AMS-S-8802 CLASS B-2

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6006-129
FINISHED LENGTH = 124.382±0.020
- 2) FINISH: a) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
b) PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
c) MASK UNDERSIDE OF CROSSTUBE AS SHOWN (ZN C6-2 / C6-3, HATCHED AREA)
d) PAINT OUTSIDE PER DART QSI 005 4.2
e) REMOVE MASKING AND APPLY MATTE CLEAR COAT
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D212-664-XXX" AND BATCH NUMBER ON INSIDE OF CUFF USING VIBRATING STYLUS.
- 7) WEIGHT: D212-664-241/-241B = 44.2 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE.
- 9) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.

MACHINING

- 10) RUN CUTTER OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.

BENDING

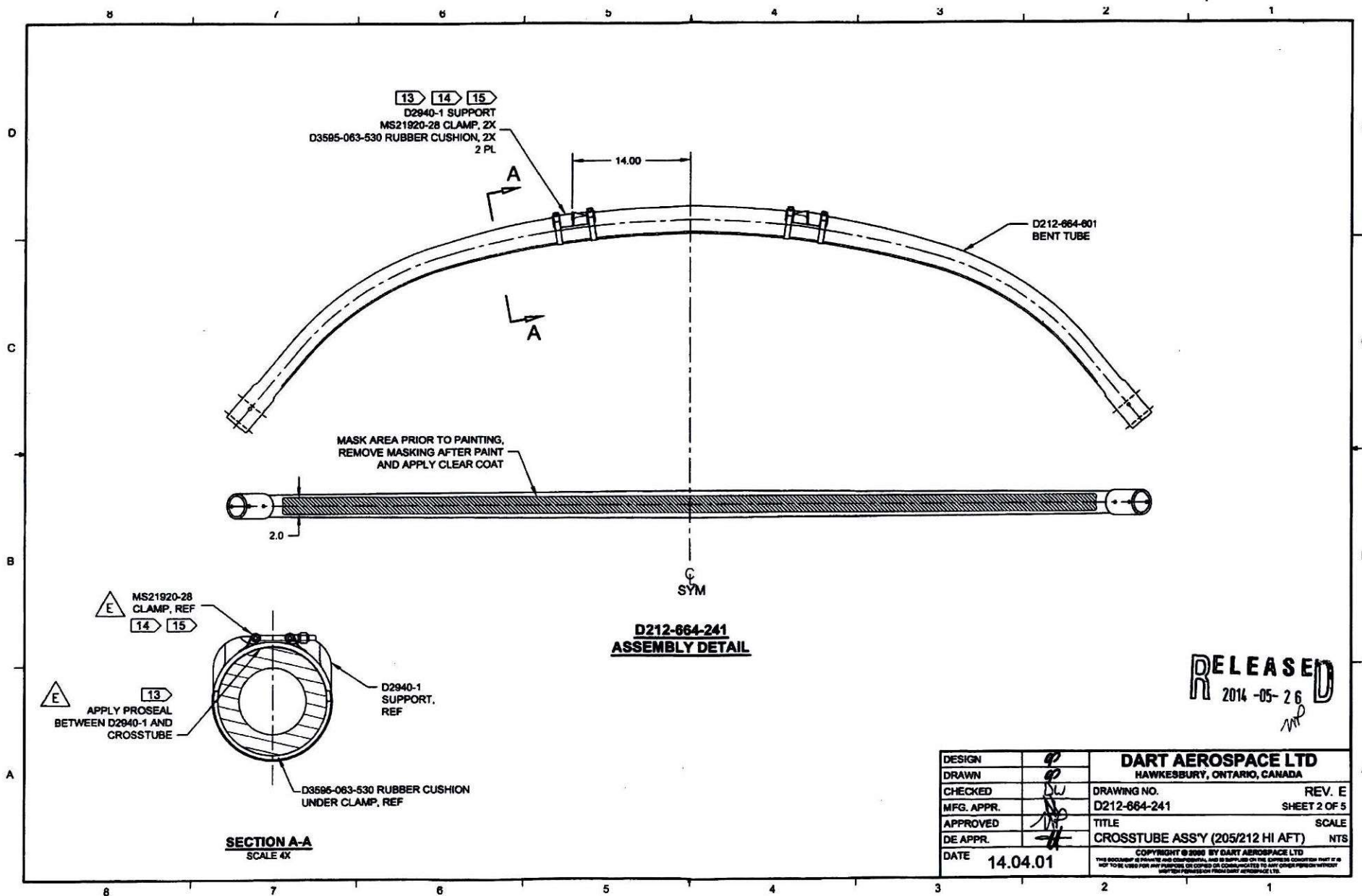
- 11) BEND PROGRESSIVELY WITH A MINIMUM OF 5 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 7.2% (BASED ON O.D.) IN LOWER HALF OF R35.5 BEND AND 6% (BASED ON O.D.) ON REMAINING TUBE.
- 12) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 036.

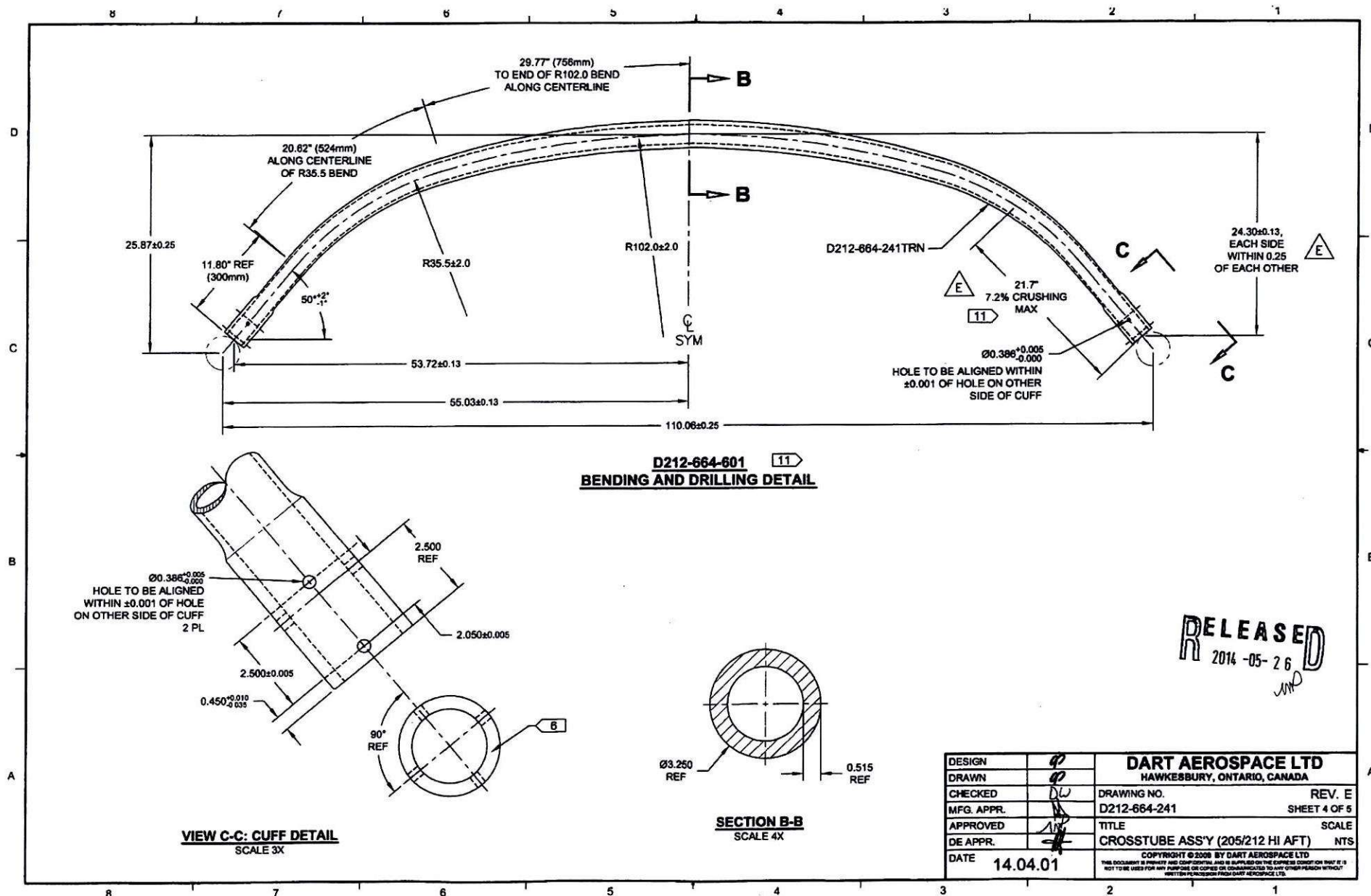
ASSEMBLY

- 13) INSTALL D2940-1 / D5018-1 SUPPORT: ABRASE MATING SURFACE OF SUPPORT AND CROSSTUBE WITH 180-GRIT SANDPAPER AND REMOVE RESIDUE WITH MEK (OR EQUIVALENT). APPLY A 0.04" TO 0.07" THICK LAYER OF PROSEAL 890 CLASS B-2 (OR AMS-S-8802 CLASS B-2) SEALANT TO MATING SURFACE OF SUPPORT.
- 14) INSTALL MS21920-28 CLAMPS (OR -30) WITH D3595-063-530 RUBBER CUSHIONS TO SECURE THE SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE ON TOP SIDE OF CROSSTUBE.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING. PRIOR TO PACKAGING, RE-CHECK TORQUE ON CLAMPS AFTER PROSEAL 890 SEALANT HAS CURED FOR 72 HOURS.

RELEASED
2014-05-26

E	D5018-1 WAS D2940-1 (-241B). PROSEAL WAS MAGNOBOND. NOTE 2: ADD INSPECTION WINDOW, NOTE 11: ALLOW 7.2% CRUSH. NOTE 15: ADD 72HR CURE AND RETORQUE FOR PROSEAL. ADD SHEET 3, CLAMPS REVERSED TO PREVENT CHAFING (ZN B7-2, B7-3). BEND HEIGHT TOL. NOW 0.25 WAS 0.13 (C1-4), INCORP DEO D-1/2	CP	14.04.01
D	REFORMAT/REVISE GENERAL NOTES/PART LIST; REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS; ADD -241B (ZN D4-2, B4-2); REMOVED REF & ADD TOLERANCES (ZN D8-3 & C4-3, C6-3 & A8-3); RELOCATED FLAG #6 PER PAR 08-046 (ZN A5-3); MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4	RF	09.09.30
C	REMOVE -1009 ABRASION STRIP; ADD MAGNOBOND 8398, CUSHION, REVERSE CLAMPS	PH	07.03.08
B	ADD HOLES FOR COMPATIBILITY WITH BHT/AA SKIDTUBES	PH	05.02.04
A	NEW ISSUE	CP	00.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN	DP	DART AEROSPACE LTD	
DRAWN	DP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DW	DRAWING NO.	REV. E
MFG. APPR.	DP	D212-664-241	SHEET 1 OF 5
APPROVED	DP	TITLE	SCALE
DE APPR.	DP	CROSSTUBE ASS'Y (205/212 HI AFT)	NTS
DATE	14.04.01	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



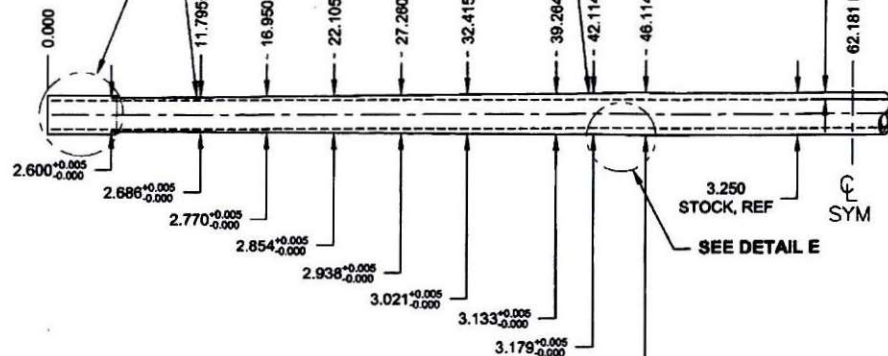


R100.0 TRANSITION
BETWEEN TAPERED
SECTIONS

R100.0 TRANSITION
BETWEEN TAPERED
SECTIONS

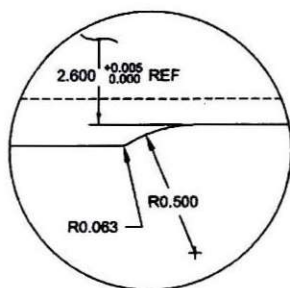
0.515 WALL
STOCK, REF

SEE DETAIL D

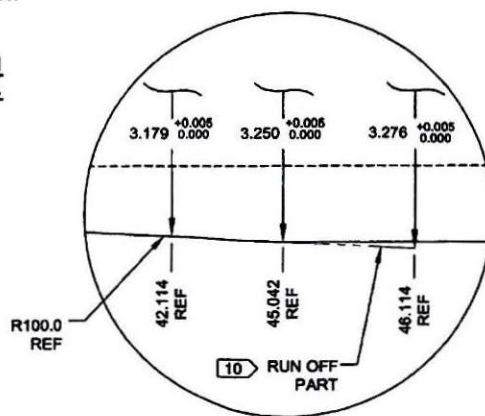


TAPER UNIFORMLY FROM
3.179^{+0.005}/_{0.000} THROUGH TO 3.276^{+0.005}/_{0.000}
RUNNING OFF PART

D212-664-241TRN
TURNING DETAIL

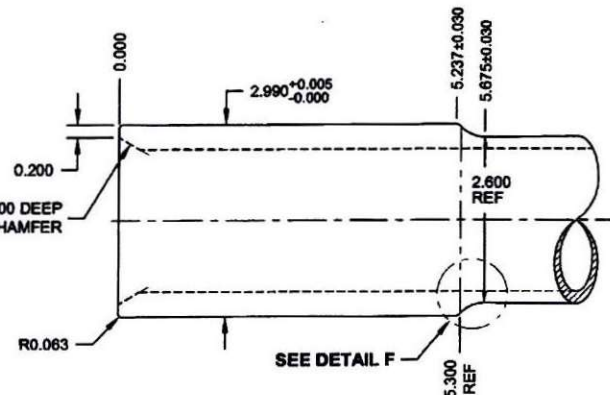


DETAIL F:
CUFF TRANSITION
SCALE 10X



DETAIL E:
TAPER RUN-OFF
NOT TO SCALE

10
30° X 0.500 DEEP
CHAMFER



DETAIL D:
CROSSTUBE CUFF
SCALE 5X

RELEASED
2014-05-26
JH

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. E
MFG. APPR.		D212-664-241 SHEET 5 OF 5
APPROVED		TITLE SCALE
DE APPR.		CROSSTUBE ASS'Y (205/212 HI AFT) NTS
DATE	14.04.01	

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DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUOUS AIRWORTHINESS ICA-D212-664 Rev. 6 OR LATER

REF. CANADIAN STC: SH01-9

REF. FAA STC: SR01298NY

REF. EASA STC: EASA.IM.R.S.01304

PURPOSE:

The supports on the following crosstubes are now installed using Proseal instead of Magnobond:

D212-664-101/-101B @ CHG 005

D212-664-201/-201B @ CHG 005

D412-664-105 @ CHG 002

D212-664-207/-207B @ CHG 002

D212-664-107/-107B @ CHG 002

CHANGE:

For the crosstubes listed above, section 32.4 of ICA-D212-664 is amended as follows. Use Figure 1 of this service instruction and Figures 32-2 to 32-9 of ICA-D212-664 for further reference. For crosstubes of an earlier change number, it is recommended that if the supports are removed, the supports should be reinstalled using the procedure listed below.

32.4 SUPPORT INSTALLATION

32.4.1 Locate the area on the crosstube for installation of support (see Figure 1 of this service instruction). For D212-664-101/-107/-201/-207 and D412-664-105 crosstubes, the outward face of the support tabs should be 14.0" (355mm) from the crosstube center for 204/205/210/412/UH-1 aircraft. For installation on 214B/B-1 aircraft, the outward face of the support tabs should be 13.75" (349mm). Ensure paint finish of crosstube is intact; touch up as required per Chapter 5 (5.3.9) of ICA-D212-664.

32.4.2 If present, remove any paint/primer on bottom of supports. Abrade mating surfaces of support and crosstube with 400-grit sandpaper. Saturate a clean cloth with MEK or 4105S Wash'n'Wipe Degreaser or equivalent and wipe until there is no residue.

32.4.3 Ensure a layer of 3M Scotch-Weld 2216 B/A Epoxy Adhesive is on the bottom of the support. If required, either apply or touch-up support to have a 0.03" to 0.05" thick layer of adhesive over the entire mating surface. Allow supports to cure for 24 hours.

32.4.4 Abrade mating surfaces of support (after cure) and crosstube with 180-grit sandpaper. Saturate a clean cloth with MEK or 4105S Wash'n'Wipe Degreaser or equivalent and wipe until there is no residue.

32.4.5 Apply a 0.04" to 0.07" thick layer of Proseal 890 Class B or AMS-S-8802 Class B sealant underneath applicable support and install support as shown in Figure 1 of this service instruction.

32.4.6 Install the clamps opposite to crosstube support as shown in section A-A of Figure 1. Install rubber cushions underneath each clamp around the bottom circumference of the crosstube up to the crosstube centerline. Torque clamps 80-100 in·lb (9.0-11.3 Nm). It is acceptable to use smaller or larger sized MS21920-XX clamps than those listed in ICA-D212-664, ensure that after torquing the clamps per this instruction, the nuts are in safety but not bottomed out

32.4.7 Prior to installing crosstube on aircraft, allow supports to cure for 72 hours and recheck torque on clamps.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.07.20

CERT. NO.: SH01-9

ISSUE NO.: 3

B	ADD 3M 2216 ADHESIVE TO SUPPORT	CP	11.07.15
A	NEW ISSUE	CP	11.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9563	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT INSTALLATION CHANGE	NTS
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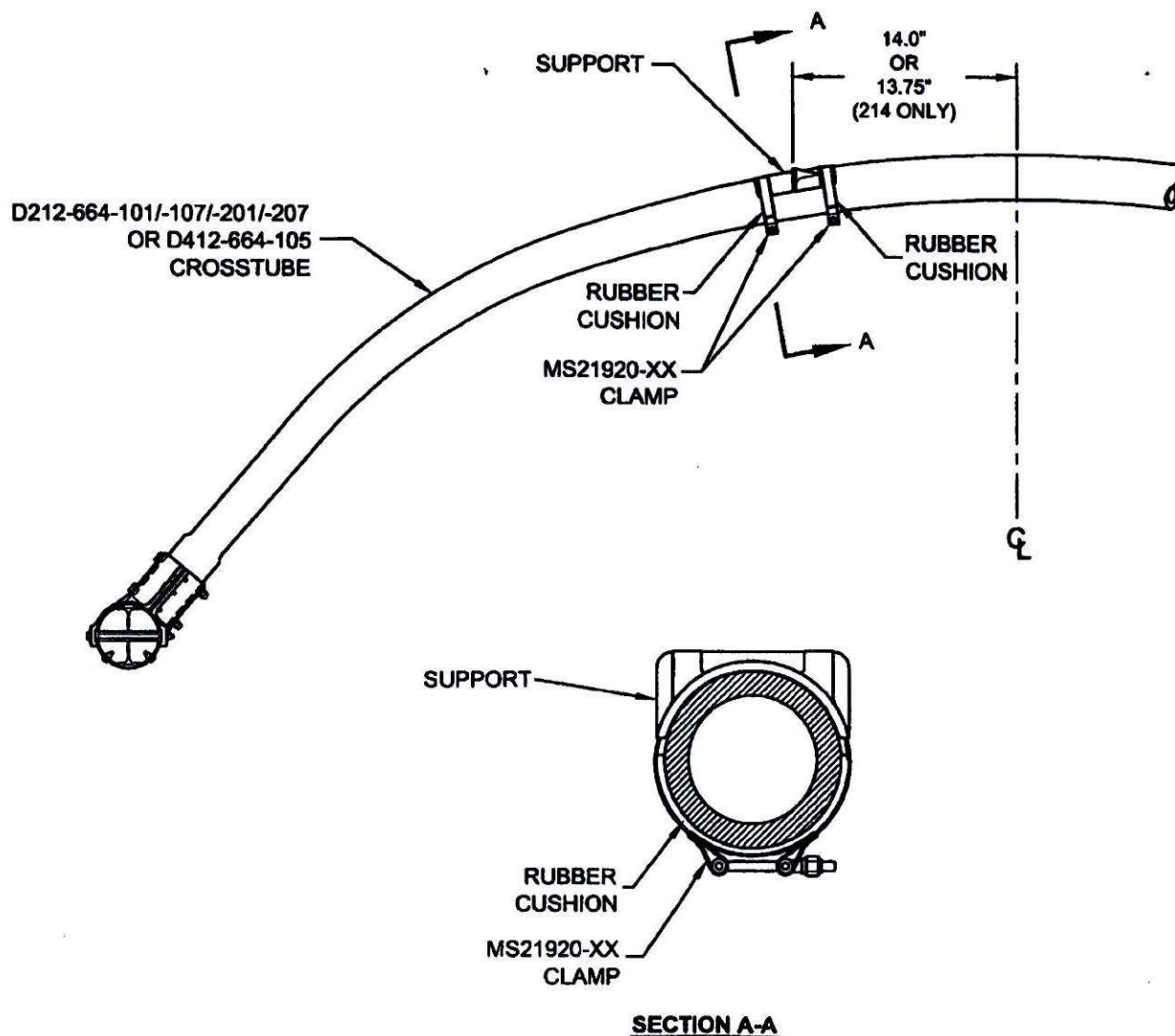


FIGURE 1: SUPPORT INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

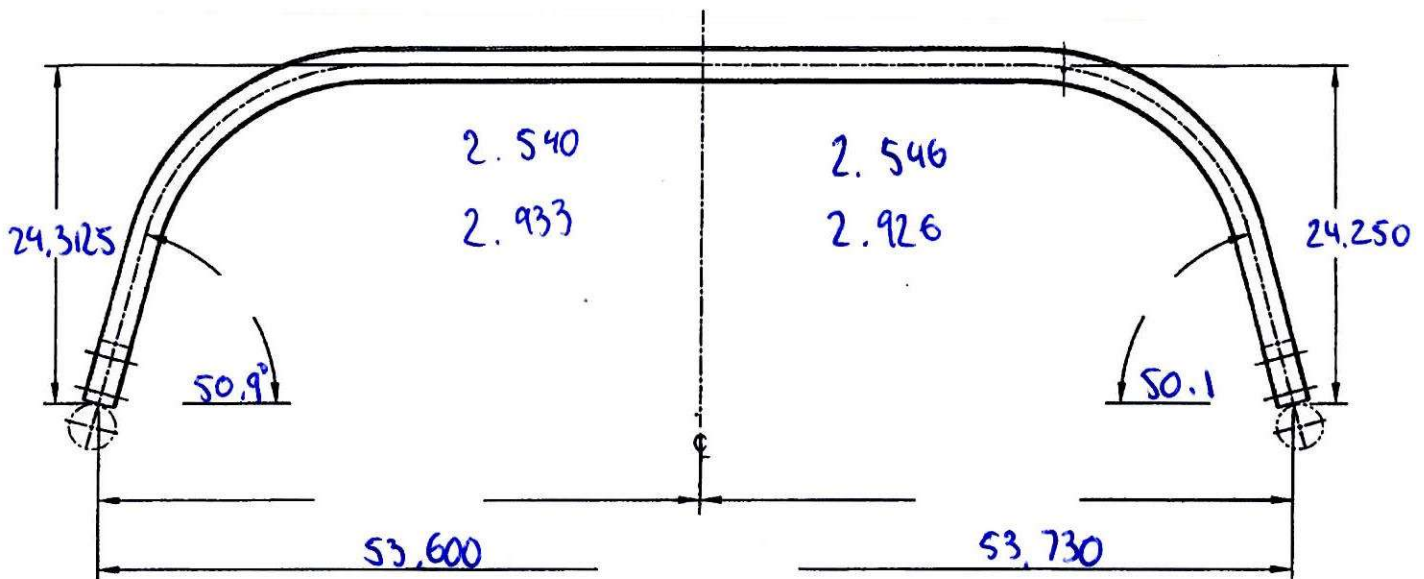
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 11.07.20
CERT. NO.: SH01-9
ISSUE NO.: 3

DESIGN	90	DART AEROSPACE LTD	
DRAWN	90	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9563	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SUPPORT INSTALLATION CHANGE	NTS
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DART AEROSPACE LTD	Work Order: 177311 173476 m.f.
Description: Crosstube High Aft (205/212)	Part Number: D212-664-201
Inspection Dwg: D212-664-241 Rev: E	Page 1 of 1

Required Dimension	Min	Max
Height	24.17	24.43
1/2 Span	53.59	53.85
Angle	49	52
Total Span	107.18	107.70
Bending Passes	5	--
Crushing	--	7.2%



	Side A	Side B
Bending Passes	18	18
Crushing	7.2%	6.9%
Comments		

QC15 Inspection	<i>[Signature]</i>
Date	18-05-10

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	07.05.08	Dimensions updated per Dwg rev. C	KJ/JLM	
C	10.04.01	Dwg Rev updated	KJ	
D	12.04.16	Added bending, crushing dimensions	KJ	
E	14.07.08	Crushing percentage revised	KJ	<i>[Signature]</i>



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039922**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO039922

PO Date: 5/16/18

Due Date: 5/24/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAY 24 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

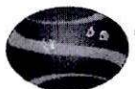
Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174840	D212-664-101	Fwd Crosstube - High *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	5/24/18	1 pcs	0 pcs	1 pcs	\$152.50/pcs	\$152.50
	174838			Firmed	5/24/18	1 pcs	0 pcs	1 pcs	\$152.50/pcs	\$152.50
Sub Total:						2	0	2		\$305.00
2	173477	D212-664-201	Aft Crosstube - High ***WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE.*** Issue P/O: LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	5/24/18	1 pcs	0 pcs	1 pcs	\$152.50/pcs	\$152.50
	173479			Firmed	5/24/18	1 pcs	0 pcs	1 pcs	\$152.50/pcs	\$152.50
	173480			Firmed	5/24/18	1 pcs	0 pcs	1 pcs	\$152.50/pcs	\$152.50
	177311			Firmed	5/24/18	1 pcs	0 pcs	1 pcs	\$152.50/pcs	\$152.50
Sub Total:						4	0	4		\$610.00

Grand Total: \$915.00

Order Notes

call M 18/05/25



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36063	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO039922
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON:

2 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 174838 , 174840

4 AFT CROSSTUBES , P/N# D212-664-201 , J/S# 173477 , 173479 , 173480 , 177311

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417M-16 ***NO CRACK FOUND*** PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142						MAY 17 2018	 
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: MAY 17 2018
Name: RAFIK MELIKIAN		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004029	S083441	AN6-40A	3/8-24 Bolt X 3" Long	s041108	ST333	4
004029	S083440	AN6-41A	Bolt	s045844	ST333	2
004029	S083439	D3428-1	Placard	s046308	ST034	1
004029	S083438	MS21042L6	Nut	s041168	ST303	6
004029	S083437	NAS1149D0663J	Washer	s043782	ST263	18

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/23/18 8:01 AM dart.quirion.sonia